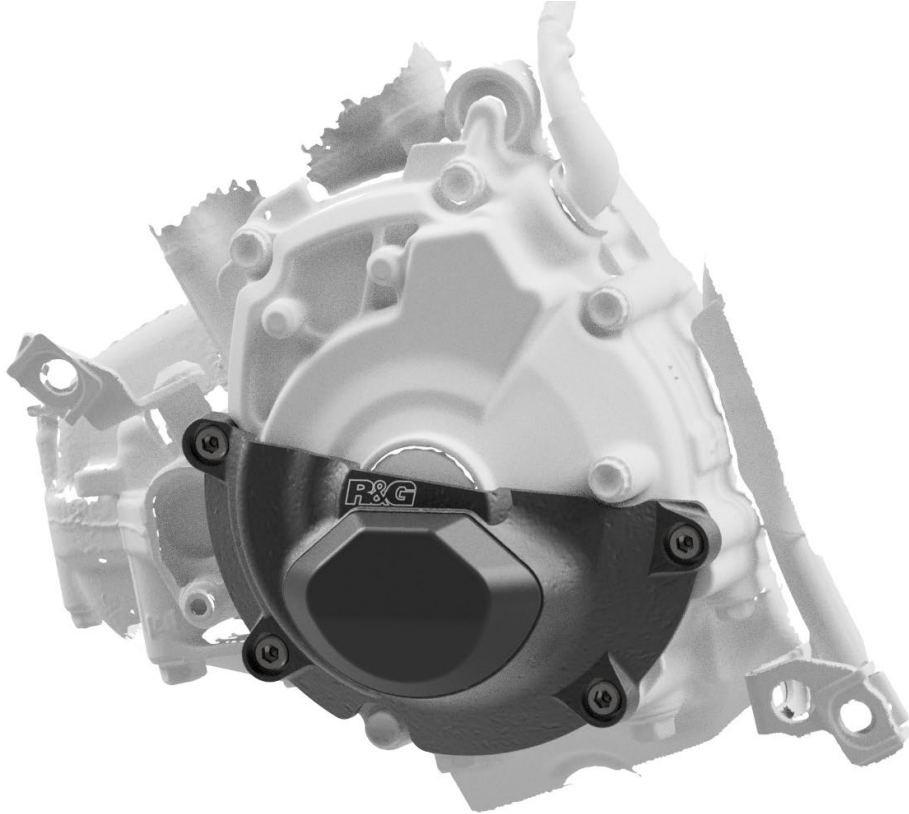




**FITTING INSTRUCTIONS FOR ECC0400PRO**  
**LHS ENGINE CASE COVER**



**THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED OVER PAGE.**  
SOME PARTS MAY BE SHOWN FOR CLARITY OF INSTRUCTIONS ONLY.

DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.

**PLEASE READ ALL INSTRUCTIONS BEFORE PROCEEDING.**

**IF IN ANY DOUBT WHEN FITTING OUR PRODUCTS, CONSULT ONE OF OUR DEALERS  
OR HAVE FITTED BY A QUALIFIED TECHNICIAN.**

**PLEASE BE AWARE THAT THE PLASTIC SKIDDER IS ASSEMBLED IN POSITION FOR PACKAGING  
PURPOSES ONLY. YOU WILL NEED TO REMOVE IT, PLACE 1 DROP OF BLUE THREAD LOCK TO  
EACH BOLT AND REASSEMBLE ONTO THE ALUMINIUM ENGINE CASE COVER. DO NOT EXCEED  
15NM OF TORQUE.**

**DIGITAL COPIES OF THESE INSTRUCTIONS ARE AVAILABLE FROM:**

[WWW.RG-RACING.COM](http://WWW.RG-RACING.COM)

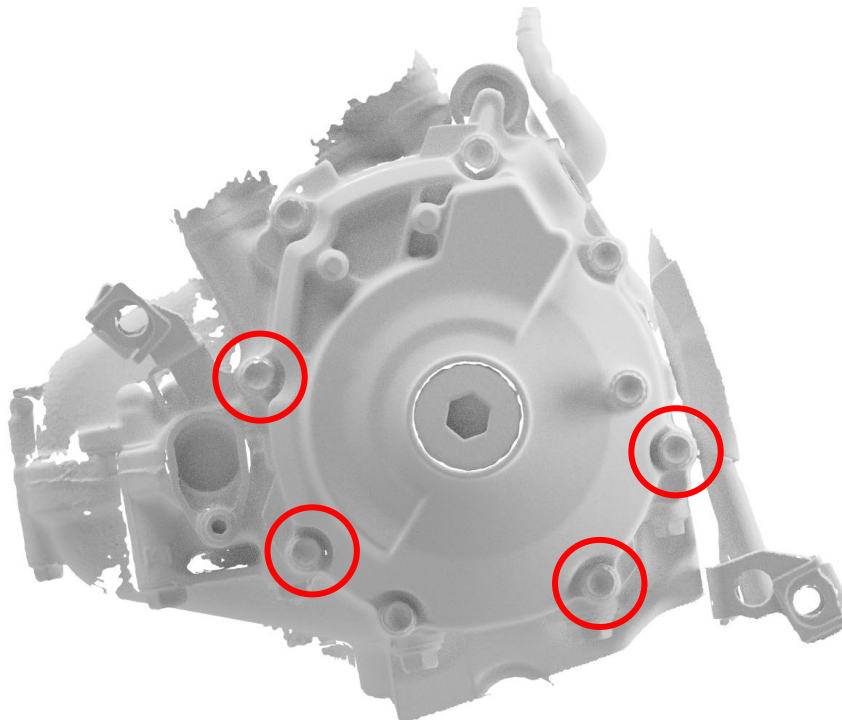
R&G  
Unit 1, Shelley's Lane, East Worldham, Alton, Hampshire, GU34 3AQ  
Tel: +44 (0)1420 89007 Fax: +44 (0)1420 87301 [www.rg-racing.com](http://www.rg-racing.com) Email: [info@rg-racing.com](mailto:info@rg-racing.com)



<b><u>TOOLS REQUIRED</u></b>	<b><u>GENERAL TORQUE SETTINGS</u></b>
<ul style="list-style-type: none"> <li>• Set of Metric Allen keys.</li> <li>• Metric Socket set.</li> <li>• Suitable Torque Wrench.</li> </ul>	M4 BOLT = 8Nm M5 BOLT = 12Nm M6 BOLT = 15Nm M8 BOLT = 20Nm M10 BOLT = 40Nm M12 BOLT = 40Nm

### **LEGEND**

<b>ITEM NO.</b>	<b>DESCRIPTION</b>	<b>QTY</b>
ITEM 1	CECC0400PRO (R&G ALUMINIUM ENGINE CASE COVER)	1
ITEM 2	ECS0183 (SKIDDER ASSEMBLY)	1
ITEM 3	M6 x 1.00 x 30mm CAP HEAD BOLTS	4
ITEM 4	M6 x 12mm O/D WASHER	4
ITEM 5	M5 x 0.80 x 12mm CSK BOLTS	4



**PICTURE 1**



### **FITTING INSTRUCTIONS**

- Please make sure the engine is cold before proceeding with the fitting of the R&G cover.
- Affix the skidder (**ITEM 2**) to the Case cover (**ITEM 1**) using the M5 bolts (**ITEM 5**), ensuring the bolts are torqued to spec shown on page 2.
- Remove the OEM engine case bolts as highlighted in **PICTURE 1**. DO NOT REMOVE ALL OF THE CASE BOLTS.
- Place an M6 washer (**Item 4**) over each of the provided bolts.
- Use the 4x M6 bolts (**Item 3**) provided to secure the engine case cover to the case.
- With a socket wrench tighten the bolts equally so that they pull the cover into place. DO NOT FULLY TIGHTEN.
- Finally use a torque wrench set at 10 N/m (7 Lb/ft) to fully tighten.
- It is suggested that you check the tightness of the mounting bolts on a regular basis such as when cleaning or once a month.
- R&G will accept no liability if the above procedure and torque settings are not followed.

### **SKIDDER REPLACEMENT**

If your skidder is showing signs of wear and needs replacing, please follow the following steps:

- Remove the 4 x CSK bolts (**Item 5**) from the reverse side of engine case cover, this will allow the skidder to be separated from the engine case cover.
- Slot the replacement skidder into the skidder shaped recess on the front of the engine case cover and secure using 4 x CSK bolts supplied with the replacement skidder.

ISSUE 3 - 24/10/2024 (MH)

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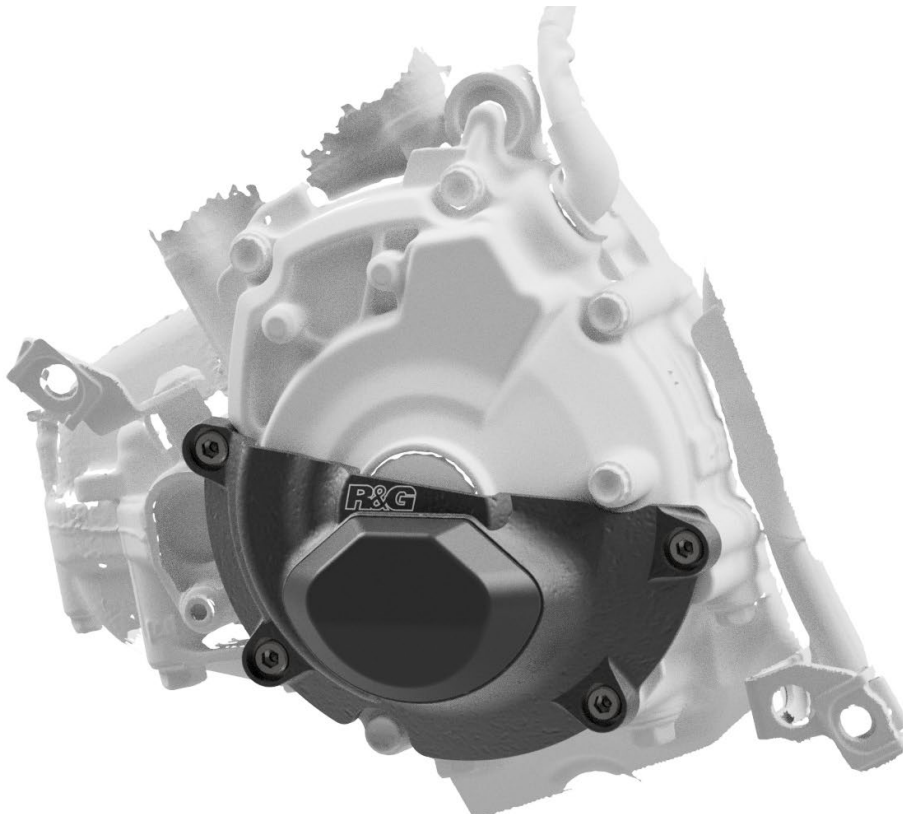
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**NOTICE DE MONTAGE POUR ECC0400PRO**  
**COUVERCLE DE CARTER MOTEUR CÔTÉ GAUCHE**



**CE KIT CONTIENT LES ARTICLES ILLUSTRÉS ET ÉTIQUETES SUR LA PAGE.**  
CERTAINES PARTIES PEUVENT ÊTRE PRÉSENTES UNIQUEMENT POUR LA CLARTÉ DES INSTRUCTIONS.  
NE PAS PROCÉDER AU MONTAGE TANT QUE VOUS N'ÊTES PAS SÛR QUE TOUTES LES PIÈCES SOIENT  
PRÉSENTES.

**VEUILLEZ LIRE TOUTES LES INSTRUCTIONS AVANT DE CONTINUER.**  
**EN CAS DE DOUTE LORS DU MONTAGE DE NOS PRODUITS, CONSULTEZ UN DE NOS**  
**REVENDEURS OU FAITES APPEL À UN TECHNICIEN QUALIFIÉ.**

**VEUILLEZ NOTER QUE LE CACHE DE PROTECTION EN PLASTIQUE EST UNIQUEMENT**  
**ASSEMBLÉ POUR L'EMBALLAGE. VOUS DEVREZ LE RETIRER, PLACER 1 GOUTTE DE FREIN**  
**FILET SUR CHAQUE BOULON ET LE REMONTER SUR LE COUVERCLE DU CARTER MOTEUR**  
**EN ALUMINIUM. NE PAS DÉPASSER 15 NM DE COUPLE.**

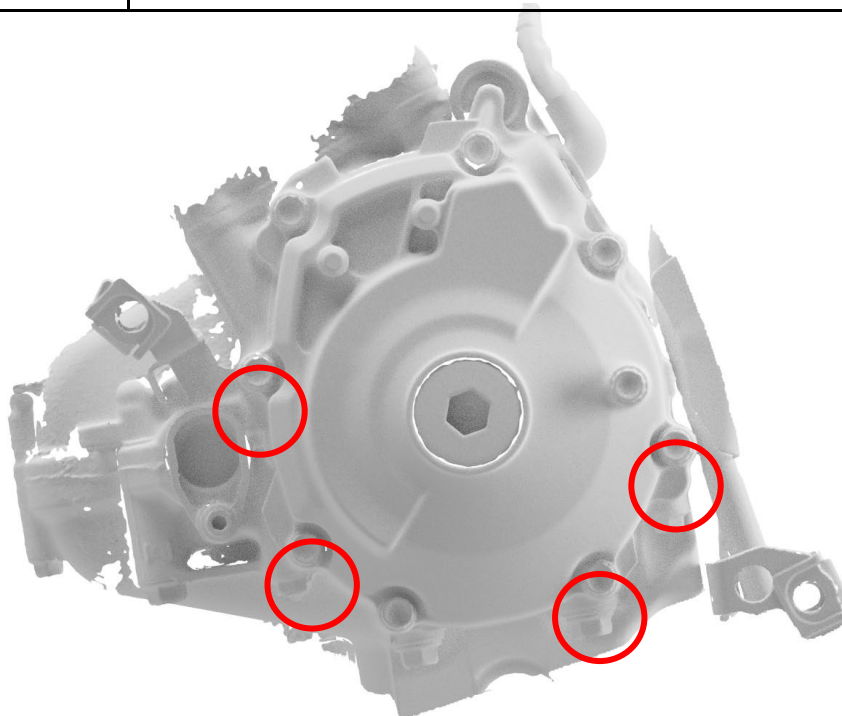
**NOTICE DISPONIBLE AU TÉLÉCHARGEMENT SUR :**  
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<b><u>OUTILS REQUIS</u></b>	<b><u>VALEURS DE SERRAGE</u></b>
<ul style="list-style-type: none"> <li>• Clés Allen.</li> <li>• Clé métrique.</li> <li>• Clé dynamométrique.</li> </ul>	<p>M4 BOULON = 8Nm</p> <p>M5 BOULON = 12Nm</p> <p>M6 BOULON = 15Nm</p> <p>M8 BOULON = 20Nm</p> <p>M10 BOULON = 40Nm</p> <p>M12 BOULON = 40Nm</p>

## **LÉGENDE**

<b>ARTICLE NO.</b>	<b>DESCRIPTION</b>	<b>QTÉ</b>
ARTICLE 1	CECC0400PRO (PROTECTION CARTER MOTEUR R&G EN ALUMINIUM)	1
ARTICLE 2	ECS0183 (CACHE DE PROTECTION)	1
ARTICLE 3	M6 x 1.00 x 30mm BOULONS	4
ARTICLE 4	M6 x 12mm RONDELLE	4
ARTICLE 5	M5 x 0.80 x 12mm CSK BOULONS	4



**PHOTO 1**



### **NOTICE DE MONTAGE**

- Assurez-vous que le moteur soit froid avant de procéder à l'installation du couvercle R&G.
- Fixez le cache de protection (ARTICLE 2) au couvercle du boîtier (ARTICLE 1) à l'aide des boulons M5 (ARTICLE 5), en vous assurant que les boulons soient serrés conformément aux spécifications indiquées à la page 2.
- Retirez les boulons du boîtier du moteur d'origine comme indiqué sur la PHOTO 1. **NE RETIREZ PAS TOUS LES BOULONS DU BOÎTIER.**
- Placez une rondelle M6 (article 4) sur chacun des boulons fournis.
- Utilisez les 4 boulons M6 (article 3) fournis pour fixer le couvercle du boîtier moteur au boîtier.
- À l'aide d'une clé à douille, serrez les boulons de manière égale afin qu'ils tirent le couvercle en place. **NE SERREZ PAS COMPLÈTEMENT.**
- Enfin, utilisez une clé dynamométrique réglée à 10 N/m (7 Lb/ft) pour serrer complètement.
- Il est suggéré de vérifier régulièrement le serrage des boulons de montage, par exemple lors du nettoyage ou une fois par mois.
- R&G n'acceptera aucune responsabilité si la procédure ci-dessus et les réglages de couple ne sont pas suivis.

### **CACHE DE RECHANGE**

Si votre cache de protection montre des signes d'usure et doit être remplacé, veuillez suivre les étapes suivantes :

- Retirez les 4 boulons (article 5) de l'arrière du couvercle du carter moteur, cela permettra de séparer le cache de la protection carter moteur.
- Insérez le cache de rechange dans le renforcement en forme de cache à l'avant du couvercle de protection carter moteur et fixez-le à l'aide des 4 boulons fournis avec le cache de remplacement.

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